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VECTOR TECHNOLOGIES LTD. COMMON PARTS CATALOG



USE ONLY AUTHORIZED FACTORY PARTS .
VECTOR TECHNOLOGIES LTD. / 6820 North 43rd Street / Milwaukee, Wisconsin USA 53209-2215



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PRELUDE

THE COMMON PARTS CATALOG

Vector Technologies Ltd. has prepared the Common Parts Catalog to facilitate ordering parts for your VecLoader vacuums and other Vector equipment. In the table of contents, we section the catalog into parts groupings to aid the user in quickly locating the desired part or parts. We then list part numbers and descriptions within each parts group.

In the back of the catalog, we prepare a comprehensive addendum that pictorially shows equipment and its major operating components with written captions. This section aids users in better articulating their needs to the Vector Customer Service Staff.

We recommend using only authorized Vector factory parts. Prices are subject to change without notice. We hope that you find the catalog informative and we welcome any suggestions to improve its quality.

Yours Sincerely,

The Vector Technologies Ltd. Customer Service Staff



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**VECTOR TECHNOLOGIES LTD.
COMMON PARTS CATALOG
REPLACEMENT PARTS**

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I. COMPRESSED AIR

A. COMPRESSORS – AIR DRYERS

- 4110-AO Compressor (Auxiliary Drive)
- 4004-00 Air Compressor- Spartan
- 4112-AO Air Dryer (Auxiliary Drive)
- 9950-AA Midland Dryer Retrofit Kit (Replacement for Aerofiner)
- 4112-01 Desiccant Kit (Midland Auxiliary Drive)
- 4112-02 Purge Valve Kit (Auxiliary Drive)
- 4112-03 Heater Kit

B. UNLOADERS

- 4005-00 Discharge Unloader Valve (Belt Drive)
- 4111-AO Governor/Unloader (Auxiliary Drive)
- 4024-00 Discharge Unloader - Continuous Run (Spartan)

C. COMPRESSOR AIR FILTERS

- 4026-00 Intake Filter Assembly w/Element (242 Compressor)
- 4052-00 Intake Filter Assembly w/Element (234 Compressor)
- 4027-00 Replacement Element for Part Number 4026-00 & 4054-00
- 4025-00 Oil Bath Air Filter w/1" MNPT
- 4004-04 Intake Filter – Spartan

D. AIR TANKS

- 4120-AO Compressed Air Tank, 15 Gallon
- 4120-BR Compressed Air Tank, 12 Gallon Retrofit (Early VecLoaders)

E. SAFETY VALVES

- 4012-00 Safety Valve 125 PSI ¼" MNPT
- 4015-00 Safety Valve 150 PSI ¼" MNPT
- 4060-00 Safety Valve 60 PSI (Compressor Intercooler)

F. AIR CYLINDERS

- 4040-00 Air Cylinder All 8"&12" Butterfly and Clutch (624,721, TITAN)
- 4042-00 Air Cylinder – Clutch (422,522)
- 4041-00 Air Cylinder – 6" Butterfly (VecLoader 522 Serial Number 00-107)
- 4044-00 Air Cylinder – Variable Speed Throttle

G. SOLENOID & DIAPHRAGM VALVES

- 4061-00 Solenoid Valve - Vibrator
- 4065-00 Solenoid Valve – Butterfly
- 4065-01 Electrical Socket For 4065-00
- 4065-02 Solenoid Valve – Air Throttle
- 5025-00 Solenoid Valve - Baghouse



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SOLENOID & DIAPHRAGM VALVES, cont'd

- 5026-00 Solenoid Valve – Repair Kit (For Part # 5025-00)
- 5031-00 Diaphragm Valve, 3/4" – Baghouse
- 5028-00 Diaphragm Valve Repair Kit (For 5031-00)
- 5233-AO Diaphragm Valve, 1-1/2" (Dust Collector)

H. COMPRESSOR GASKET KITS

- 4110-50 Gasket Kit, Compressor Head - (For Part # 4110-AO)
- 4030-00 Gasket Kit, Compressor Head - Mod 242

I. MISCELLANEOUS COMPRESSED AIR ITEMS

- 4066-00 Air Switch – (Blower On/Off and Hepa Test Switch)
- 4067-00 Air Switch Seal
- 5098-CC Air Manifold, 8"
- 4068-00 Maintenance Air Hose – Baghouse Supply – 3/8" x 25' (Coiled)
- 6059-00 Air Pressure Gauge, 0 – 150 PSI
- 4086-AO Vibrator, Piston Type
- 4074-00 Oiler for Vibrator

II. ENGINE & DRIVE COMPONENTS

Please verify filter numbers and applications prior to placing orders

A. ENGINE FILTERS

CATERPILLER DIESEL, 3116 – VECLOADER 721

- 6654-04 Air Filter, Primary.....
- 6654-05 Air Filter, Secondary
- 6654-06 Oil Filter
- 6654-07 Fuel Filter

JOHN DEERE – VECLOADER 422, 522, 624, HEPA VAC, TITAN

- 6069-00 Air Filter, Primary - Early Models
- 6070-00 Air Filter, Secondary - Early Models
- 6014-00 Oil Filter
- 6015-00 Fuel Filter

JOHN DEERE – VECLOADER 616, 624, 721

- 6653-04 Fuel Filter, 4045T and 6068T Engine
- 6650-02 Air Filter, Secondary – 4045T Engine
- 6650-01 Air Filter, Primary – 4045T Engine
- 6650-05 Oil Filter, 4045T and 6068T Engine
- 6653-01 Air Filter, Primary - 6068T Engine
- 6653-02 Air Filter, Secondary – 6068T Eng.

JOHN DEERE – SPARTAN and GEN SET

- 6566 -01 Air Filter - Spartan



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- 6527-01 Oil Filter
- 6527-02 Fuel Filter

FORD LSG 423 SPARTAN (LP/GASOLINE)

- 6002-01 Starter - Gear Reduction with Solenoid
- 6002-05 Air Filter
- 6002-04 Oil Filter
- 6235-00 Fuel Filter – LP/Gas
- 6002-08 Breather Element

CUMMINS – SPECIFIED DUST COLLECTORS

- 6565-05 Air Filter, Primary
- 6565-04 Air Filter, Small
- 6565-01 Oil Filter
- 6565-03 Separator, Fuel Filter

PERKINS – SPECIFIED DUST COLLECTORS & KLEAN SHOT'S

- 6106-07 Air Filter
- 6434-01 Oil Filter
- 6434-02 Fuel Filter
- 6434-04 Fuel Filter Separator (4.236 Eng.)

DETROIT – KLEAN SHOT

- 6001-02 Air Filter
- 6001-05 Alternator Belt
- 6001-01 Oil Filter
- 6001-03 Fuel Filter

LOMBARDINI – KLEAN SHOT

- 6655-01 Oil Filter
- 6655-02 Air Filter
- 6655-03 Fuel Filter

B. DRIVE BELTS, FLEX COUPLINGS, & IDLER BUSHINGS

- 6131-04 V-Belt, Blower Drive – VecLoader 422, 522, 622 (Set of 4)
- 6130-04 V-Belt, Blower Drive – Titan, Hepa Vac II (Set of 4)
- 6323-06 V-Belt, Blower Drive – Titan M (Set of 6)
- 6290-00 V-Belt, Blower Drive – Titan 624 Serial Number 001-007 (Set of 5)
- 6130-05 V-Belt, Blower Drive – Titan 624 Serial Number 008 & Newer (Set of 5)
- 6140-00 V-Belt, Compressor Drive – 422 w/234 Compressor
- 6129-00 V-Belt, Compressor Drive – Spartan
- 6141-00 V-Belt, Compressor Drive – 522 w/242 Compressor

DRIVE BELTS, cont'd



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- 6168-00 Idler Bushing, Blower Drive – 422, 522, 624, Titan
- 6318-00 Idler Bushing, Blower Drive – Titan M
- 6000-06 Alternator Belt – 422
- 6054-00 Alternator Belts, (Set of 2) – 522, 624, Titan, Hepa Vac II
- 6002-06 Governor Belt – Spartan
- 6002-07 Alternator Belt – Spartan
- 6633-00 Torus Coupling Flex Element (721)
- 9032-00 Lovejoy Assembly, L100 – 7/16" x 3/4"
- 9039-00 Lovejoy Assembly, L095 – 3/4" x 7/16"
- 9033-00 Lovejoy Coupling Half, L100 – 9/16" x 1/8" Key
- 9034-00 Lovejoy Coupling Half, L100 – 3/4" x 3/16" Key
- 9035-00 Lovejoy Coupling Half, L100 – 1 -1/8"
- 9036-00 Spider, L100
- 9037-00 Lovejoy Coupling Half, L100 – 7/16"
- 9038-00 Lovejoy Coupling Half, L100 – 1 - 3/8"
- 9039-01 Spider, L095 4.25
- 9039-02 Lovejoy Coupling Half, L095 x .750
- 9039-03 Lovejoy Coupling Half, L095 x .4375

C. INSTRUMENTATION AND CONTROLS

- 6055-00 Ammeter
- 6056-00 Temperature Gauge (pre-set 320°)
- 6058-00 Oil Pressure Gauge
- 6060-00 Safety Switch (Diesel, Ignition)
- 6061-00 Hour Meter
- 6004-00 Tachometer – VecLoader 422 to Serial Number 141
- 6017-00 Tachometer – VecLoader 422 Serial Number 142 & up – 522
- 6043-00 Tachometer/Hour meter – Spartan
- 6005-00 Ignition Switch, John Deere
- 6434-03 Ignition Switch, Perkins 4.236 Engine
- 6011-AE Throttle Cable
- 6005-01 Keys, (2) For John Deere Eng.
- 6064-00 Tachometer. Cable, 40" – 422 to Serial Number 141
- 6066-00 Tach. Cable, 21" – 422 (Serial Number 142 & up), 522, 624, Titan, Hepa Vac
- 6044-00 Voltmeter, Spartan
- 6097-00 Tachometer, Electric
- 2106-00 Toggle Switch, Vac On/Off
- 2091-00 Fuse Holder, Panel Mount
- 2297-00 Knob for 2286-00

D. JOHN DEERE ENGINE PARTS

- 6000-05 Starter, New



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6226-00 Alternator, VecLoader 522, 624, Titan, Hepa Vac
6224-00 Voltage Regulator, VecLoader 422
6225-00 Isolation Diode, VecLoader 422
6229-00 Fuel Booster Pump
6269-00 Muffler, Vertical – VecLoader 422
6270-00 Muffler, Horizontal – VecLoader 422
6271-00 Muffler, Vertical – VecLoader 522, 624, Titan, Hepa Vac II
6003-00 Fan, (Blower) For JD 422, 522, 624
6094-00 Radiator, VecLoader 422 Serial Numbers 147 & up, For 522 s/n 008 & up
6095-00 Radiator Cap
6096-00 Radiator Drain Cock
6100-AA Radiator Retrofit; VecLoader 422 Upgrade
6018-00 Thermostat
6019-00 Thermostat Gasket
0109-AE Radiator Hose Coupling Sleeve
7063-00 Radiator Hose, (Upper On 522)
7064-BC Radiator Hose, (Upper On 422)
7065-BC Radiator Hose, (Lower On 422, 522)
6099-BE Front Drive Sheave Adapter, 4039T & 4276T Engine
9510-AA Fuel Tank Assembly, Main
9525-CD Auxiliary Fuel Tank Assembly
9048-00 Fuel Cap, Locking
9104-00 Fuel Gauge, Front Tank
9105-00 Fuel Gauge, Auxiliary Tank – (Also Used For Hydraulic Gauge)

E. CLUTCH

6999-00 Clutch, New (4-11256) 422, 522, 624, Titan, Hepa Vac II
6999-02 T-8 Shaft
6999-03 Main Bearings
6999-06 Pilot Bearing
6999-09 Clutch Assembly (w/o Housing, Pilot Bearing, Drive Ring, Nut & Washer)
6999-10 Facing Plate (Disc) Specify Solid, or 3 piece
6999-13 Drive Ring
6999-14 Pressure Plate
6991-00 Service Kit (Pins & Springs)
6568-00 Clutch Complete, 4045T and 6068T Engine
6568-03 Main Bearing
6568-06 Pilot Bearing
6568-09 Clutch Assembly



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CLUTCH, 4045T, 6068T ENGINE, cont'd

- 6568-10 Facing Plate, (Disk)
- 6568-13 Drive Ring
- 6992-00 Clutch Service Kit

III. HYDRAULICS

- 3011-00 Hydraulic Filter – 422, 522, 624, 721, Titan, Hepa Vac
- 3020-00 Hydraulic Pump – (Lovejoy Coupling)
- 3026-AO Hydraulic Pump – (Splinted Shaft, On Compressor)
- 3002-00 Handle Assembly – Two-Spool Valve
- 3003-00 Linkage Kit – Two-Spool Valve
- 3030-AE Hydraulic Cylinder – (Hopper)
- 3031-AE Hydraulic Cylinder – (Trailer Lift)
- 3025-AA Over Center Lock Valve Assembly
- 3046-CC Flow Restrictor, Hydraulic Cylinder – Hopper
- 9105-00 Hydraulic Level Gauge
- 3106-AO Sight Glass, Hydraulic Oil Level
- 3010-01 Hydraulic Filter Indicator Gauge

IV. TRAILER LIGHTING

- 2000-00 Tail Light Assembly, Right
- 2001-00 Tail Light Assembly, Left
- 2001-01 Tail Light Lens, VecLoader Trailers
- 2003-00 Tail Light Bulb
- 2005-00 Clearance Light, Red
- 2006-00 Clearance Light Lens, Amber
- 2007-00 Clearance Light Lens, Red
- 2009-00 Clearance Light Bulb, (Push In)
- 2276-00 Rear Light Bar

V. VACUUM SYSTEM

A. FILTER BAGS, CAGES, AND AIR HORNS

- 5003-00 Filter Bag, 40" w/Ground Wire
- 5004-AO1 Filter Bag, 28" w/Ground Wire
- 5005-00 Filter Bag, Coated – 40"
- 5004-AO Filter Bag, Coated – 28"
- 5008-AO Cage, Stainless Steel – 28"
- 5011-00 Cage, Stainless Steel - 40
- 5009-AO Cage, Zinc Plated - 28



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FILTER BAGS, CAGES, AND AIR HORNS, cont'd

5010-AO Cage, Zinc Plated – 40"

5067-BE Air Horn

B. CARTRIDGE FILTERS

5150-00 HEPA Filter Cartridge, 24 x 24 x 12

0820-DE1 HEPA Extension Assembly, includes Part # 5159-00 & 5156-01

5159-00 HEPA Filter, Round – 22"

5156-01 HEPA Donut Extension Filter, 18"

5152-AO Pre Filter, Spartan

5151-00 Bag Vent Assembly, HEPA Filter Cartridge

5153-00 Micro Filter, 26" – Bottom Load, Klean Shot's, Combo's, Titan, Spartan

5158-00 Cartridge Filter, 26" – Top Load, Washable (Dust Collectors)

5300-00 Micro Filter, 36" – Bottom Load, Titan, 624, 721 – '97 & UP

5370-00 DustyProp Cartridge, 26" – Bottom Load, (For Dustier Conditions)

5204-00 Cartridge Filter (Primary Dust Collectors, Early 721 Titan, Spartan II)

C. WEAR PLATES AND DEFLECTORS

5147-AC 54" Upper Deflector Sub Assembly, 50° – 10 gauge, (3 required)

5148-BE 54" Upper deflector Plate, 50° – 7 gauge, VecLoader 624

5149-AC 54" Sub Assembly, 50° - 7 gauge – VecLoader 624

5079-BE Wear Plate, Internal – 9-1/2", 422 Serial Number 25 & up, 522's

5066-BE Wear Plate, Internal – 11", 422's up to Serial Number 24, 624's

9215-00 Plow Bolt, For Internal Wear Plate, (6 per section)

9215-01 Seal Washer for Internal Wear Plate (6 per section).

5081-BC Wear Plate, Removable – 9-1/2" 422's Serial Number 025 & up, 522's

5087-BC Wear Plate, Removable – 11", 422's up to Serial Number 024 & 624's

5087-BM Wear Plate, Removable – 11" AR400 Liner for 72" Baghouse

5069-AE1 Lower Deflector Ring 3/8" x 3-1/2" wide

9686-DC Lower Cylinder and Wear Section Replacement with Cone (Weld On).

D. INLET PIPES

5089-AE 4" Inlet Pipe – Weld In, 422's

5088-BE 5" Inlet Pipe – Weld In, 522's

5164-BC 6" Removable Inlet Pipe, 624's, 721's

5163-BC Weld In Sleeve w/Flange (For Conversion to 6" Removable Inlet)

5172-BC 5" Removable Inlet Pipe

5169-BC Weld In Sleeve w/Flange (For Conversion to 5" Removable Inlet)

5200-CE 5" Inlet Pipe w/Water & Emergency Pickup – Hepa Vac



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E. TIMERS – EXCEPT HEPA VACS

- 9614-AAR Dump Cycle Timer Retro Fit Kit (Relays, Timers, Pots, Panel, Schematic)
- 9614-AA Dump Cycle Timer Assembly (Complete)
- 2314-00 Dump Cycle Timer, Variable – Titan, 522's, 624's
- 2314-50 Dump Timer with Integral Pots
- 2286-00 Potentiometer, 5 Meg (For 2314-00) For Dump and Vacuum
- 2297-00 Control Knob For Part #2286-00
- 2033-00 Baghouse Timer Board

F. VACUUM/MAGNEHELIC GAUGES

- 6063-00 Vacuum Gauge, Glycerin Filled, 0 – 30”Hg
- 5041-00 Filter, Inline – 40 Micron, 1/8” (For 5040-00)
- 5033-00 Magnehelic Gauge, 0 – 10”, HEPA Filter
- 5040-00 Magnehelic Gauge, 0 – 50”, (Baghouse)

G. DUMP DOOR COMPONENTS

- 5058-CC Dump Door Assembly.
- 5049-AA Dump Door Gasket
- 5046-AA Retainer Plate, For Dump Door Gasket
- 5032-BC Dump Chute, Flanged
- 1888-CF Discharge Drum Adapter

H. MISCELLANEOUS VACCUM SYSTEM ITEMS

- 9023-00 Spring, Vacuum Relief Valve
- 9029-01 Butterfly Valve, 4” (Combo Units)
- 9117-AO Butterfly Valve, 5” (Spartan, (Balance Valve, Combo), Klean Shot
- 9029-00 Butterfly Valve, 6” (422's)
- 9134-00 Butterfly Valve, 8” (Hepa Vac)
- 9135-00 Butterfly Valve, 12” (Titan, 624, 721)
- 9136-00 Butterfly Valve Springs (Sold In Sets Of Two)
- 9270-00 Gasket, Cone To Cylinder (Flanged Cones)
- 5320-AE Gasket, Discharge To Cone (Flanged Discharges)
- 5154-AE Gasket, Micro Filter Housing Cover
- 9701-HEF Baghouse Retrofit, Spartan II – (4 Cartridge Filter System)
- 0138-AE Tank Head Outlet Tube Retro-Fit, 45 Degrees



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VI. ASBESTOS PARTS

A. ELECTRICAL

- 2210-00 Push Button Switch (HEPA Filter Present)
- 2215-00 Limit Switch, Push Button (Inside Discharge Valve)
- 9059-00 Clevis Pin, 3/8" x 3/4" Stainless Steel (For Limit Switch)
- 2227-00 Pilot Light, w/o Lens
- 2222-00 Lens, Amber (For 2221-00)
- 2223-00 Lens, Red (For 2221-00)
- 2224-00 Bulb, 12 Volt (For 2221-00)
- 2309-00 Timer, Interval (EWS)
- 2310-00 Timer, Interval (Asbestos Controls)
- 2311-00 Potentiometer, 1 Meg (For Asbestos Controls)
- 2295-00 Potentiometer, 1 Meg (For Early Warning Sys.)
- 2330-00 Differential Pressure Switch, (HEPA Filter Monitor)
- 2213-00 Forward/Reverse Switch, Auger – 2 Position
- 2212-00 Emergency Stop Switch, Mushroom Head (Red)
- 2216-00 Contact Block, Normally Open (Auger Switch)
- 2217-00 Contact Block, Normally Closed (For Mushroom Head SW.)
- 2291-00 Relay, 12 Volt (CR)
- 2068-00 Diode

B. DISCHARGE VALVE, COMPONENTS

- 9910-AA Discharge Valve, New
- 9912-AA Valve Roller Repair Kit
- 5321-00 Seal With O-Ring
- 5322-00 O-Ring
- 5333-AE Valve Plate Roller
- 5342-BE Valve Roller Shaft
- 9205-00 Socket Shoulder Bolt, Stainless – 5/16" x 1/2"
- 9214-00 Snap Ring, 5/8"
- 9097-00 Toggle Clamp (For 5356-CC)
- 5356-CC Bag Clamping Assembly

C. AUGER PARTS

- 5196-CC Auger Assembly, Complete
- 3016-00 Auger Motor
- 3014-00 Seal Kit For Asbestos Auger Motor
- 3060-00 Hydraulic Hose (Assembly, w/Fittings, Cone to Auger)
- 5188-CC Upper Auger Assembly
- 5191-CC Lower Auger Assembly



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- 5176-AE Wiper – Auger Paddle
- 5177-AE Wiper – Retaining Bar
- 5184-AE Wiper – Asbestos Auger

D. WATER JETS

- 8298-00 Flood Jet Nozzle, Brass (Underside Of Slide Plate)
- 8299-00 VEE Jet Nozzle (2 Per Valve)
- 8300-00 Wide Angle Nozzle (2 Per Valve)
- 8302-00 Flood Jet Nozzle (Cone Wash Down, 7 Per Valve)
- 8301-00 VEE Jet Nozzle, Wet Head System

E. MISCELLANEOUS. ASBESTOS PARTS

- 9106-00 Fluorescent Drop Light w/Black Light Lamp
- 5095-AE HEPA Housing Cover Gasket
- 5151-00 HEPA Cartridge, Bag Vent Assembly

VII. SHREDDER PARTS

- 0254-BE1 Cutter Disc, 4-Hook
- 0258-BE Reversing Handle
- 2218-00 Switch Interlock
- 2219-00 Key, For 2218-00
- 6172-00 Bushing, h x 1-1/2" (Gear Retainer)
- 9138-00 Gear, 40 Tooth
- 9139-00 Gear, 80 Tooth
- 6180-00 Flex Element, Coupling
- 9141-00 Bearing, 2 Bolt (1-1/2)
- 9257-00 Caster, Rigid – 8" x 2"
- 9258-00 Caster, Swivel – 8" x 2"
- 9315-00 Brush Strip, 24"
- 0273-BC Shredder Insert - Model 1224

VIII. TRAILER PARTS, MECHANICAL

- 0006-BC Lift Arm, 95" (2x3)
- 9015-00 Tire Assembly (800 x 14.5, 12 Ply)
- 9019-00 Trailer Hand Jack, 5000 lb. Capacity
- 9040-00 Trailer Brake Actuator, Model 20 (Assembly)
- 9058-00 Lynch Pin (For 1' Clevis Pin)
- 9061-00 Hitch Pin Clip (For 1/2" Clevis Pin)
- 9062-00 Clevis Pin, Plated – 1/2" x 3-1/2" (Jack Stand)
- 9063-00 Clevis Pin, Plated – 1" x 3-1/2"(Safety Struts)
- 9080-00 Jack Stand Pin Assembly



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- 0039-BC Safety Strut, Outer
- 0040-BC Safety Strut, Inner
- 9528-DC Trailer Lift Package - Option For Newer VecLoaders.
- 9391-00 Grease Cap, 6.6 K Axles
- 9392-01 Leaf Spring, 6.6 K Axles

IX. BRAKE PARTS

A. BRAKE PARTS, HYDRAULIC – VECLOADERS 1996 AND OLDER

- 9017-00 Parking Brake Cable
- 9018-00 Parking Brake Leve
- 9000-02 Brake Shoe, Front
- 9000-03 Brake Shoe, Rear
- 9000-04 Wheel Cylinder, Right
- 9000-05 Wheel Cylinder, Left
- 9000-00 Brake Assembly, Left Front – w/Parking Brake, Hydraulic
- 9001-00 Brake Assembly, Right Front - w/Parking Brake, Hydraulic
- 9002-00 Brake Assembly, Left Rear – No Parking Brake, Hydraulic
- 9003-00 Brake Assembly, Right Rear – No Parking Brake, Hydraulic

B. BRAKE PARTS, ELECTRIC – VECLOADERS 1997 & NEWER

- 9012-03 Brake Assembly, Left – No Parking Brake, Electric
- 9012-04 Brake Assembly, Right – No Parking Brake, Electric
- 9012-05 Brake Assembly, Left – w/Parking Brake, Electric
- 9012-06 Brake Assembly, Right – w/Parking Brake, Electric
- 9012-10 Shoe And Lining, 6000lb. 12" x 2" Elec. Brakes - '97 and Older Trailers
- 9017-01 Brake Cable, All VecLoaders except 721
- 9017-02 Brake Cable, 721

X. SCOOPS, PANS, AND SPLITTERS

- 7075-DC 4" Floor Pan
- 7059-DC 5" Floor Pan
- 7058-DC 5" Rock Scoop
- 7205-CC 5" Male Q.D. X Splitter – 5 x 2 -1/2" Female Q.D.



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XI. NOZZLES, RADIUS GUARDS & ELBOWS

7040-DC	Roof Nozzle, 4"
7050-DD	Roof Nozzle, 5"
7041-AA	Floor Nozzle, 4"
7051-AA	Floor Nozzle, 5"
7044-BE	Tunnel Nozzle, 5"
7022-BC	Bulk Nozzle, 2-1/2"
7042-BC	Bulk Nozzle, 4"
7052-BC	Bulk Nozzle, 5"
7062-BC	Bulk Nozzle, 6"
7085-CC	Hose Radius Guard 4" To 6"
7235-BC	Wear Elbow, 4"
7236-BC	Wear Elbow, 5"
7237-BC	Wear Elbow, 6"

XII. COUPLINGS, CLAMPS, REDUCERS & WYES

A. COUPLINGS

7420-AA	Quick Disconnect Coupling Assembly 2.5"
7430-AA	Quick Disconnect Coupling Assembly 3"
7440-AA	Quick Disconnect Coupling Assembly 4"
7450-AA	Quick Disconnect Coupling Assembly 5"
7460-AA	Quick Disconnect Coupling Assembly 6"
7442-AC	4" Male Quick Disconnect
7452-AC	5" Male Quick Disconnect
7462-AC	6" Male Quick Disconnect
7441-BC	4" Female Q.D. w/2 Clamps
7451-BC	5" Female Q.D. w/2 Clamps
7454-AC	5" Female Q.D. w/3 Clamps
7461-BC	6" Female Q.D. w/3 Clamps
7121-00	4" O-Ring For Q.D.
7122-00	5" O-Ring For Q.D.
7123-00	6" O-Ring For Q.D.
7404-00	4" Rubber Coupling
7405-00	5" Rubber Coupling
7406-00	6" Rubber Coupling
7540-00	4" Ring Lock Coupling
7550-00	5" Ring Lock Coupling
7560-00	6" Ring Lock Coupling
7026-AE	4" Straight Sleeve Coupler
7027-AE	5" Straight Sleeve Coupler
7028-AE	6" Straight Sleeve Coupler



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B. HOSE CLAMPS, DOUBLE BOLT

- 7022-00 4"
- 7023-00 5"
- 7024-00 6"
- 7025-00 8"

C. REDUCERS

- 7213-AC 6" Male Q.D. x 5" Female Q.D. w/4 Latches
- 7209-AC 6" Male Q.D. x 4" Female Q.D.
- 7191-AC1 6" Female X 5" Male Q.D. Reducer
- 7202-BC1 Inlet Reducer: 6" O.D. x 5" I.D
- 7202-AC Inlet Reducer: 5" O.D. x 4" I.D
- 7195-BC 5" Female x 4" Male Reducer
- 7192-BC Straight Sleeve Reducer; 5" x 4" w/Handle
- 7203-AC Straight Sleeve Reducer; 5" x 4"
- 7197-AC Straight Sleeve Reducer; 6" x 5"

D. WYES

- 7216-AC 4" Male Q.D. x 2.5" x 2.5"
- 7217-AC 5" Male Q.D. x 2.5" x 2.5"
- 7220-AC 6" O.D. x 4" O.D. x 4" O.D.
- 7211-AC 5" O.D. x 4" O.D. x 4" O.D.

*Many other sizes of Wyes & Reducers are available; call for pricing.

XIII. VACUUM HOSE

A. VACUUM HOSE

- K7007-50 6" Heavy Duty
- K7006-50 5" Heavy Duty
- K7005-50 4" Heavy Duty
- K7004-50 3" Heavy Duty
- K7003 100 2-1/2" Heavy Duty
- K7002-100 2" Heavy Duty
- 7307-00 4" Urethane Lined
- 7308-00 5" Urethane Lined
- 7309-00 6" Urethane Lined
- 7360-00 Hopper Connection Hose, 6" x 16'
- 7363-00 Hopper Connection Hose, 8" x 16' (624)
- K7106-50 5" Light Weight (Whip)
- K7105-50 4" Light Weight (Whip)
- 7345-00 5" Clear Plastic Hose, Heavy Duty



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- 7344-00 4" Clear Plastic Hose, Heavy Duty
- 7342-00 2.5" Clear Plastic Hose, Heavy Duty

B. VACUUM HOSE ASSEMBLIES (Includes: 50' Of Hose, Coupling Assembly, & Hose Clamps)

- 7614-AB 4" Light Weight Assembly – (Whip)
- 7615-AB 5" Light Weight Assembly – (Whip)
- 7614-AA 4" Heavy Duty Assembly
- 7615-AA 5" Heavy Duty Assembly

XIV. INTERMEDIATE SEPARATORS

- 9595-AA Top Hat Drum Filler
- 9024-00 55 Gallon Drum
- 9596-AA Self Dumping Hopper, 1 Cubic Yard
- 9597-AA Self Dumping Hopper, 2 Cubic Yard
- 9749-AA Roof Hopper/Rock Separator (w/Tow Package)

XV. SPECIALTY PAINT & SANDBLAST ITEMS

- 7084-DE Tarp Nozzle, Roller Type
- 9351-AE Hopper Discharge Sleeve

XVI. DUST COLLECTOR HOSE & ACCESSORIES

- 7350-04 20" Duct Hose
- 7351-04 24" Duct Hose
- 9242-00 Inlet Duct Cover
- 7648-AC Duct Hose Coupling System
- 7650-CF Coupling System w/Trash Screen
- 7020-00 Hose Clamp, 20-24"

XVII. KLEAN SHOT PARTS & ACCESSORIES

- 5773-DF Fugitive Dust Retention System
- 0546-BE Liner/ Top Hat - Early Klean Shots
- 9051-00 Liner/ Top Hat - Later Klean Shots
- 1860-CE Outer Scalper Drum Screen, 3/32"
- 1861-CE Outer Scalper Drum Screen, 1/8"
- 1816-BE Inner Cylindrical Screen
- 1999-DE Rain Cover/Inlet
- 1759-DE Metering Valve/Air Wash
- 6362-00 Posi-Seal
- 6362-03 Diaphragm for 6362-00
- 1912-CC Scatter Ball Assembly



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9284-00 Scatter Ball – For 1912-CC
6242-00 Drive Belt/Fan-Perkins Engine
6168-00 Idler Bearing/Drive Belt
7236-BC1 Wear Elbow

KLEAN SHOT PARTS & ACCESSORIES, cont'd

8 259-00 Pinch Valve 1 ½”
9117-AO Butterfly Valve/Balance
3102-AO Auger Motor/Scalper Drum
3016-00 Auger Motor/Dust Collector
1817-BE Screen Drive Coupling
1869-DC Auger Assembly/Dust Collector
6609-00 Bearing/Scalping Drum
6601-00 Bearing/Auger-4 Bolt .
9142-00 Bearing/Auger-2 Bolt
5153-00 Dust Collector Bag House Filters
4070-00 Combo Valve 1-1/4
1793-BC Barrel Drum Lid w/Inspection Hole - Auger Discharge



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XVIII. ADDENDUM

Pictorial Description of Units & Components

- A. HEPA II Unit Picture**
- B. Spartan II Unit Picture**
- C. Titan 721 Unit Picture**
- D. Titan Combo Unit Picture**
- E. Titan Unit Picture**
- F. Hepa Vac Components**
- G. Instrument Panel, Components**
- H. Piping Accessories**
- I. Intermediate Separators**
- J. Wyes & Sleeves**
- K. Nozzles, Radius Guard, and Wear Elbow**
- L. Couplings, Clamps, Reducers & Wyes**
- M. Pneumatic Parts**
- N. Solenoid Valves**
- O. Hydraulic Parts**
- P. Electrical Parts**
- Q. Tube Sheets, Inlet Pipe, & Dump Door**
- R. Clutch Parts & Manhole Cover**



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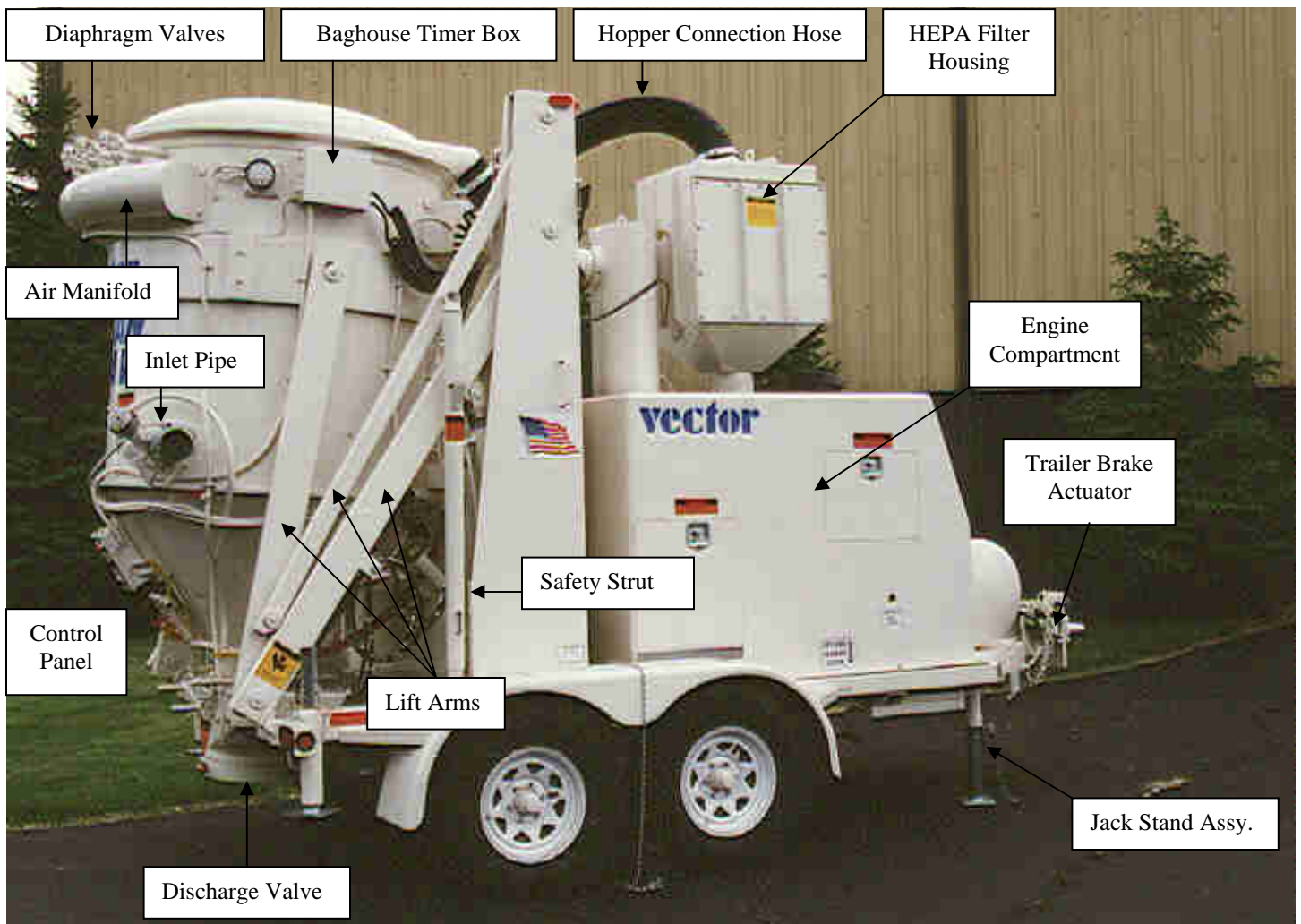
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A. HEPA VAC II



Asbestos parts: page 10 - 12



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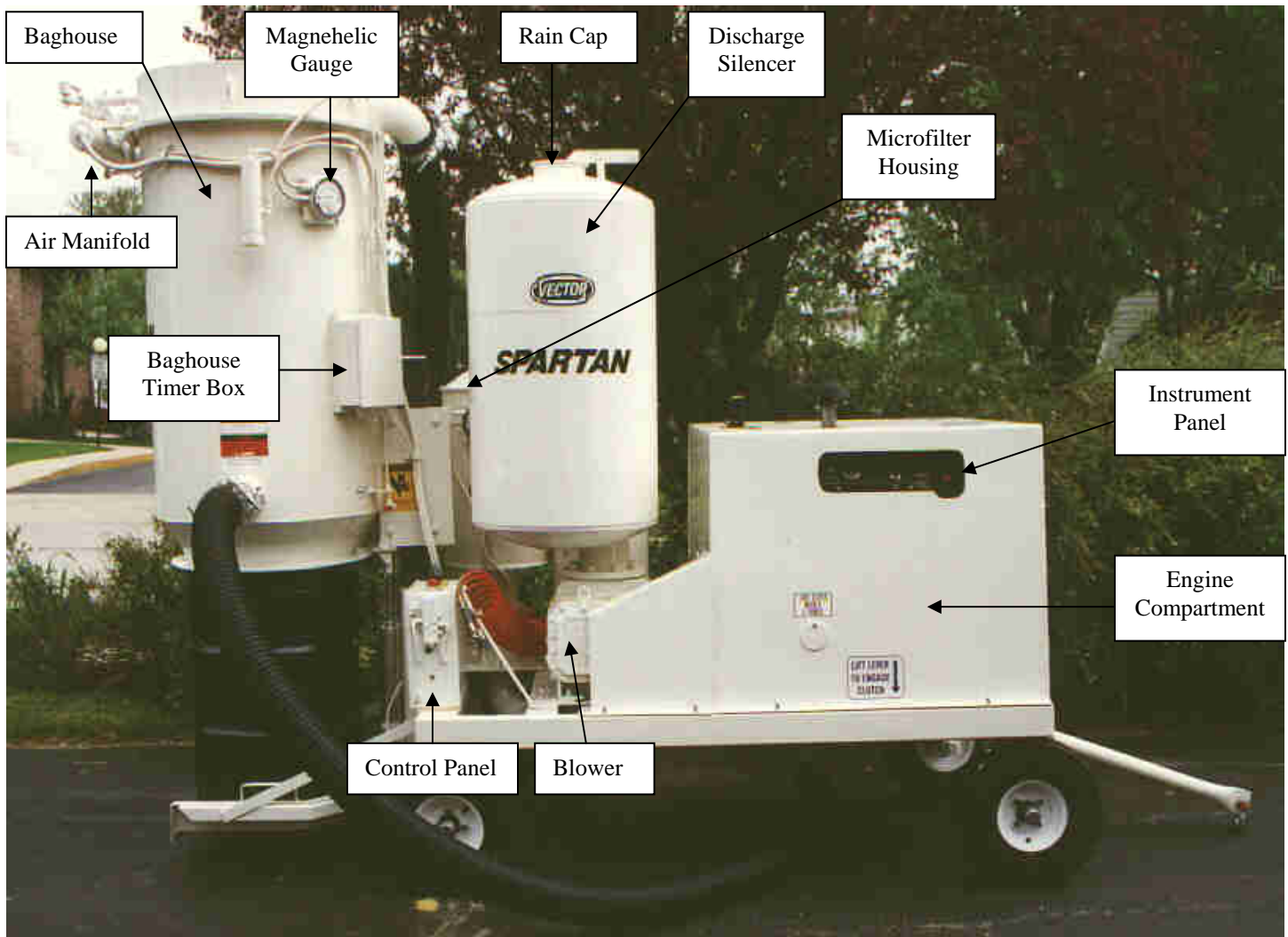
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B. SPARTAN II





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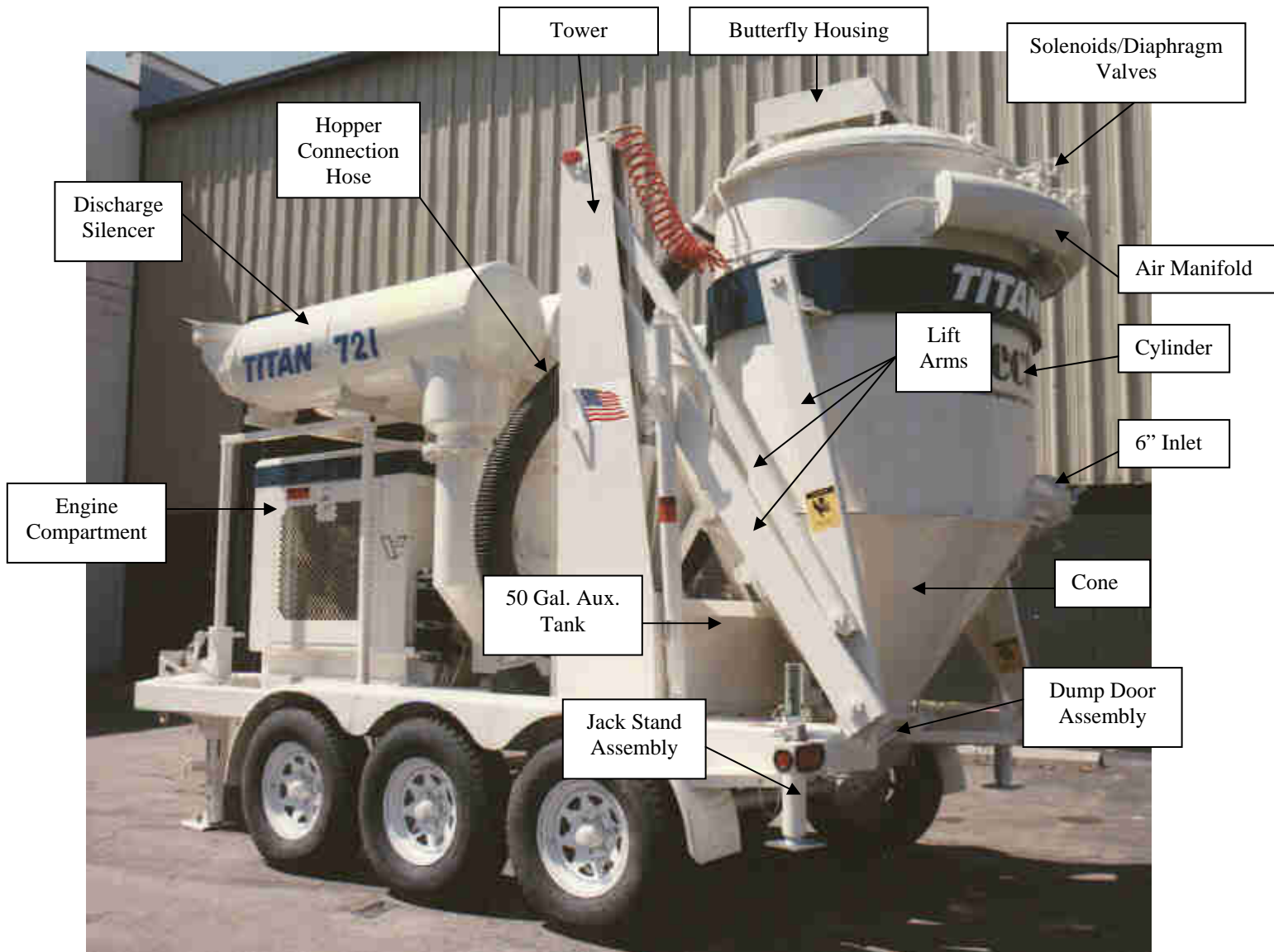
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C. VECLOADER TITAN 721



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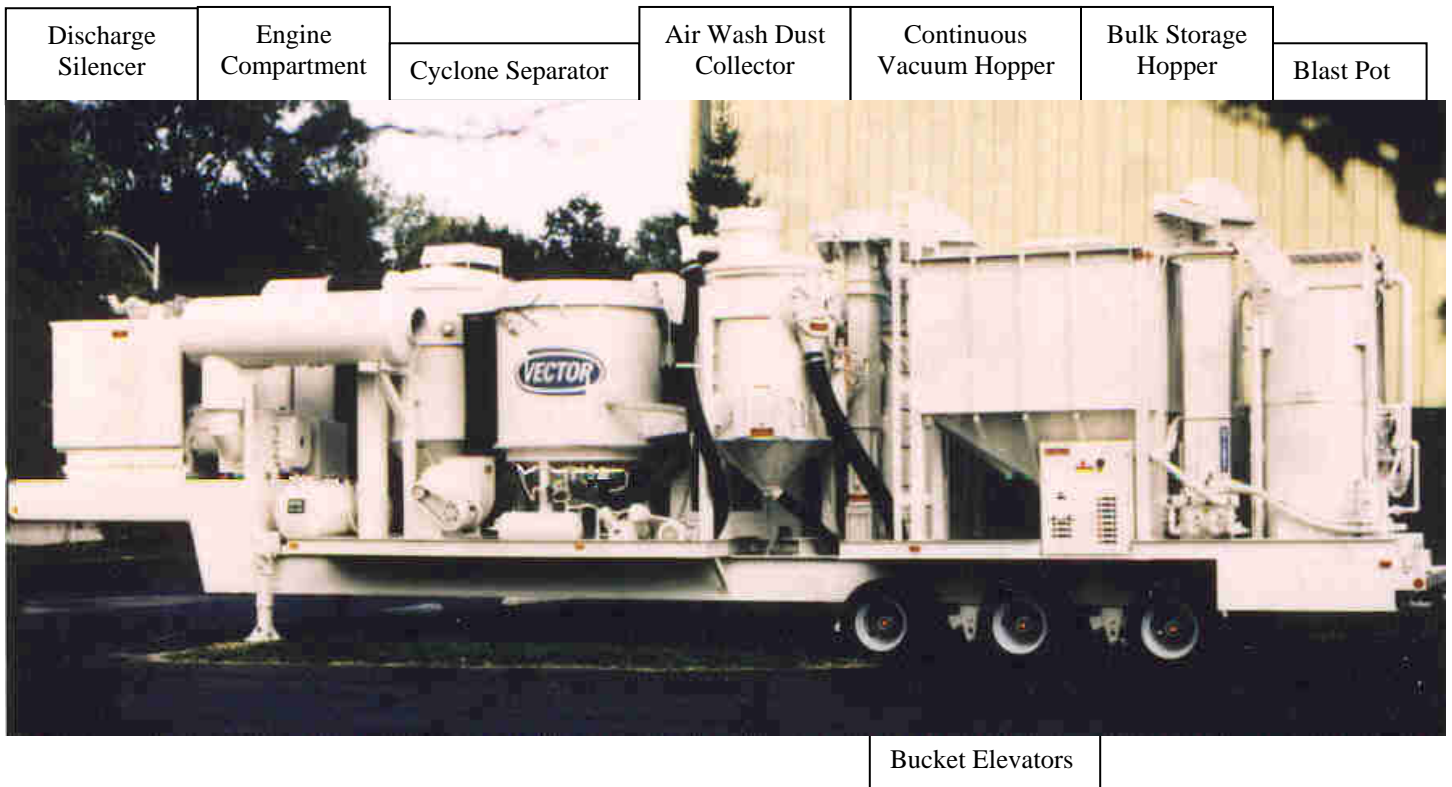
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D. TITAN COMBO



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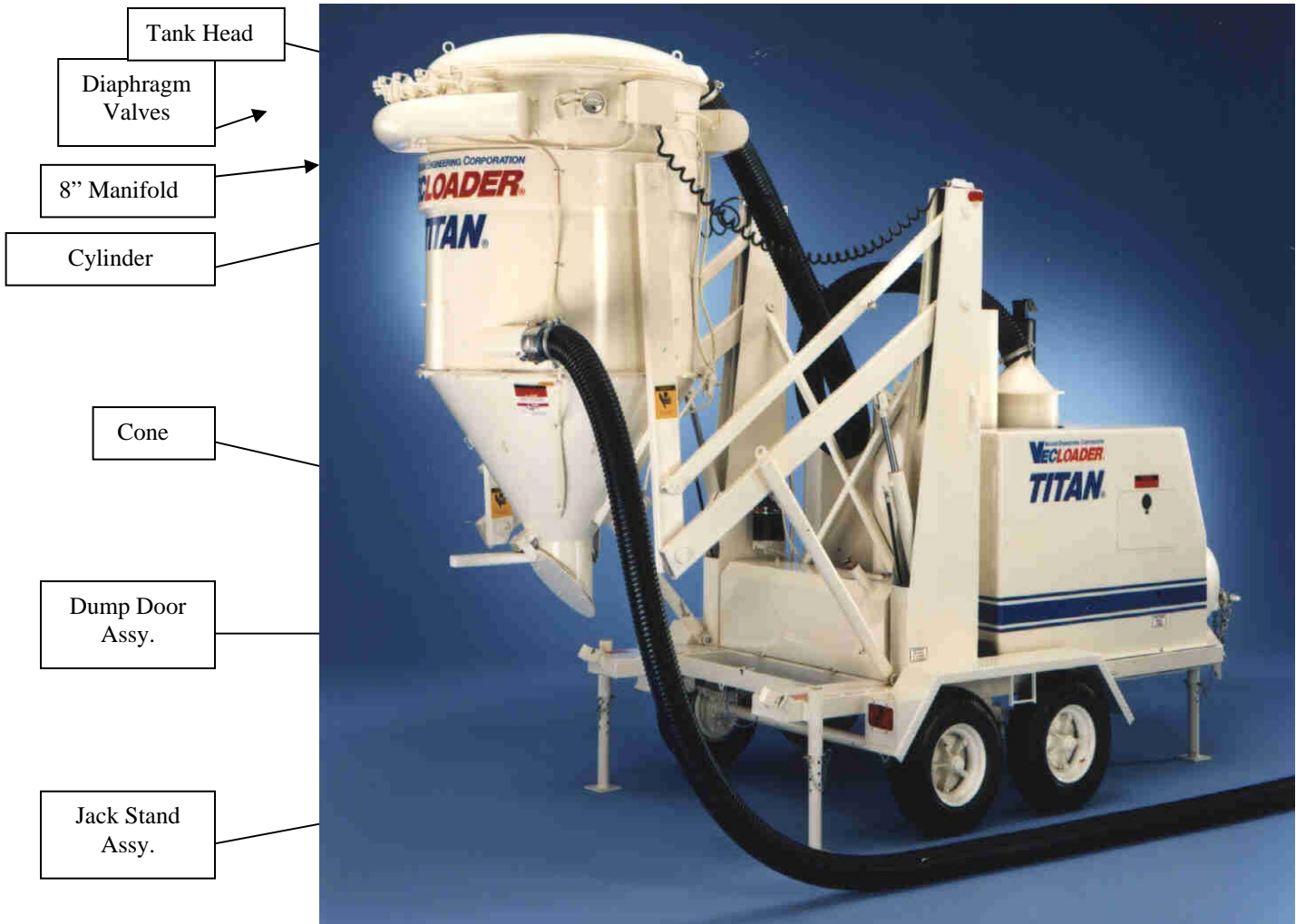
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E. VECLOADER TITAN



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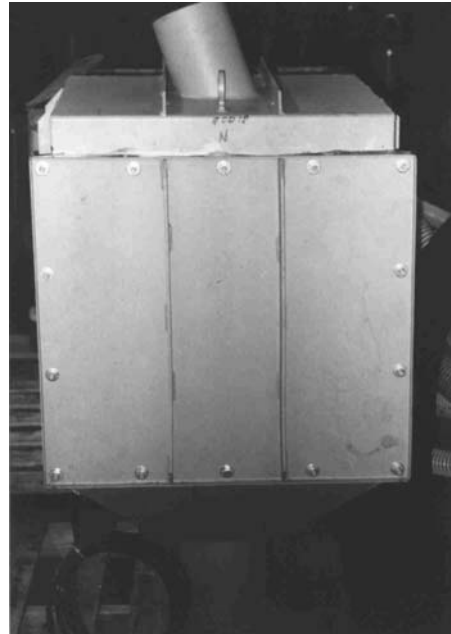
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F. HEPA HOUSING, MISC.

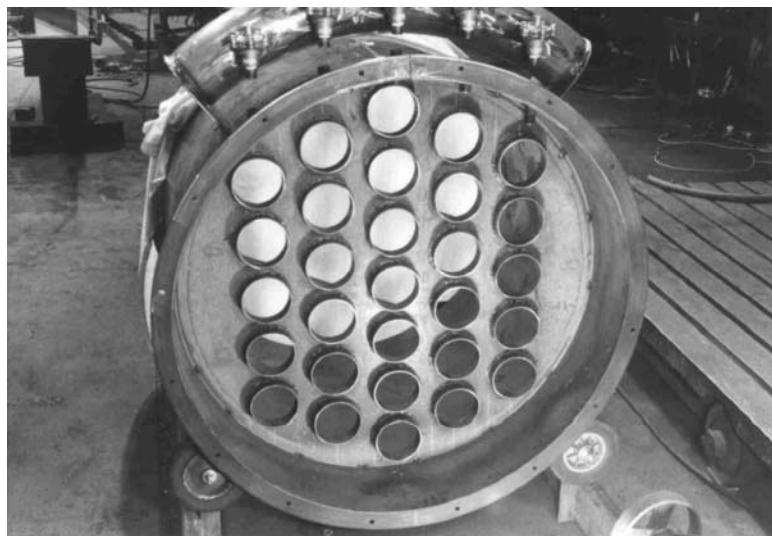
HEPA Filters – page 8

Electrical Asbestos parts – page 10



TUBE SHEET

Filters, Cages – page 8



Solenoids, Diaphragm Valves – page 3

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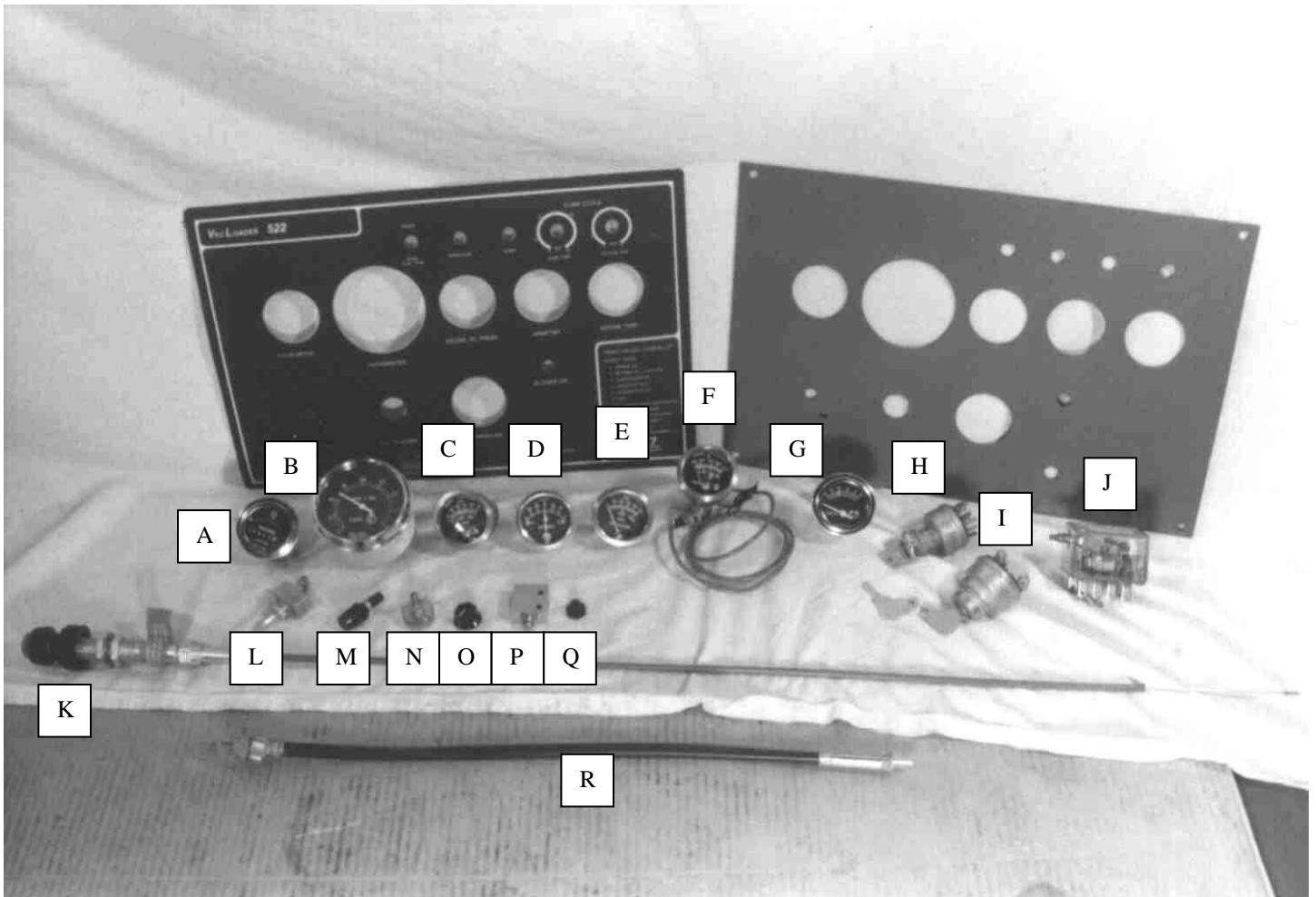
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G. INSTRUMENT PANEL



- | | | | |
|-------------------------------|-----------------------------|------------------------------|------------------------------|
| A. Hour Meter | F. Temp. Gauge | K. Throttle Cable | E. Air Pressure Gauge |
| B. Electric Tachometer | G. Voltmeter | L. On/Off Switch, Vac | M. Fuse Holder |
| C. Oil Press. Gauge | H. Ignition Switch | J. Safety Switch | |
| D. Ammeter | I. Ignition, Perkins | | |

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H. PIPING ACCESSORIES

DESCRIPTION

- 2 1/2" Ballvalve
- 2 1/2" Close Nipple
- 2 1/2" Quick Disconnect Coupling
- 2 1/2" Dust Cap
- 2 1/2" Long Sweep Ell
- 5"X4" Tee Wye
- 4" Long Sweep Elbow
- 5"X2 1/2" Tee Wye
- 2 1/2" Tee Wye
- 2 1/2" Hose Assembly - 50 ' Sections

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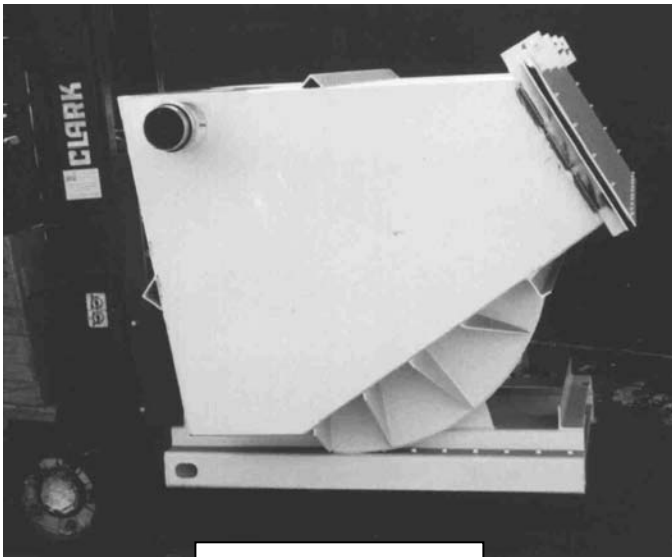
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I. INTERMEDIATE SEPARATORS

Intermediate Separators page 15



2 Cubic Yard Hopper



1 Cubic Yard Hopper



Top Hat Drum Filler

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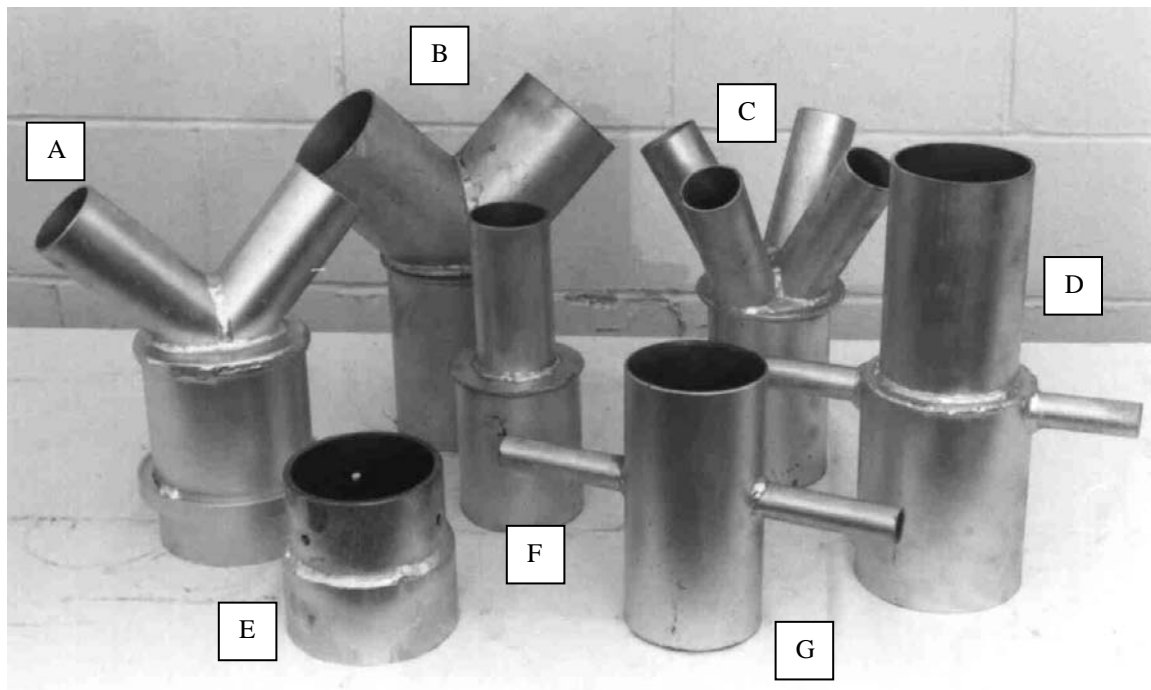
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J. WYES & SLEEVES

Wyes & Sleeves page 14 & 15



- A. 5"Q.D. X 2.5" X 2.5"Wye
- B. 5" X 4" X 4" Straight Wye
- C. 4" X 4-2" Splitter
- D. 5" X 4" Straight Adapter W/Handle
- E. 5" X 4" Inlet Adapter
- F. 4" X 2" Sleeve Adapter
- G. 4" Sleeve Coupling W/Handle

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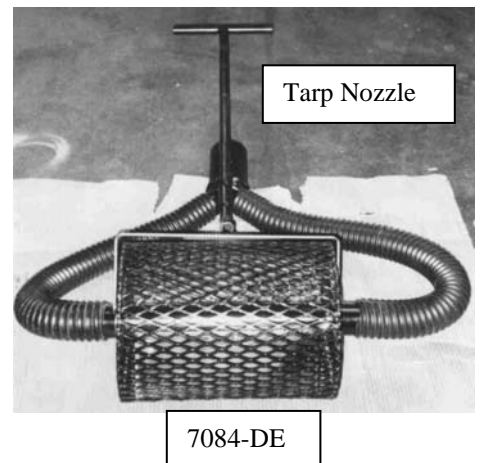
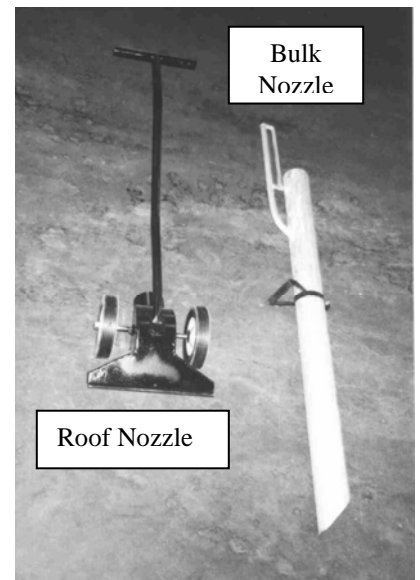
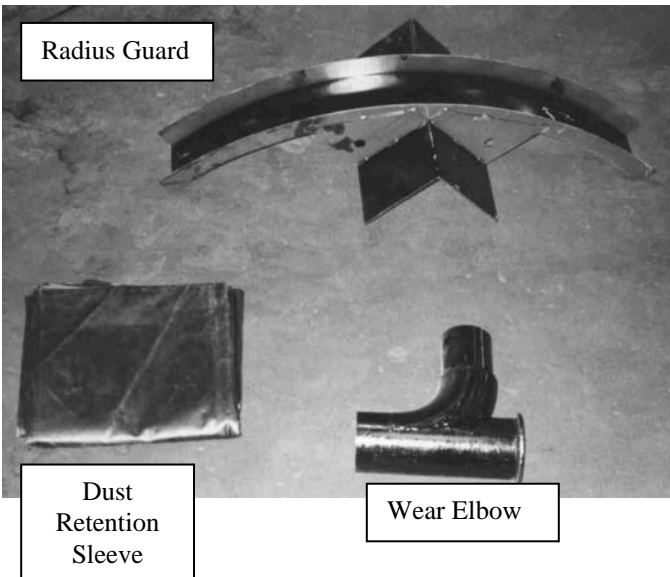
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K. NOZZLES, RADIUS GUARD, AND WEAR ELBOW

Nozzles, radius guards, and wear elbows – page 13



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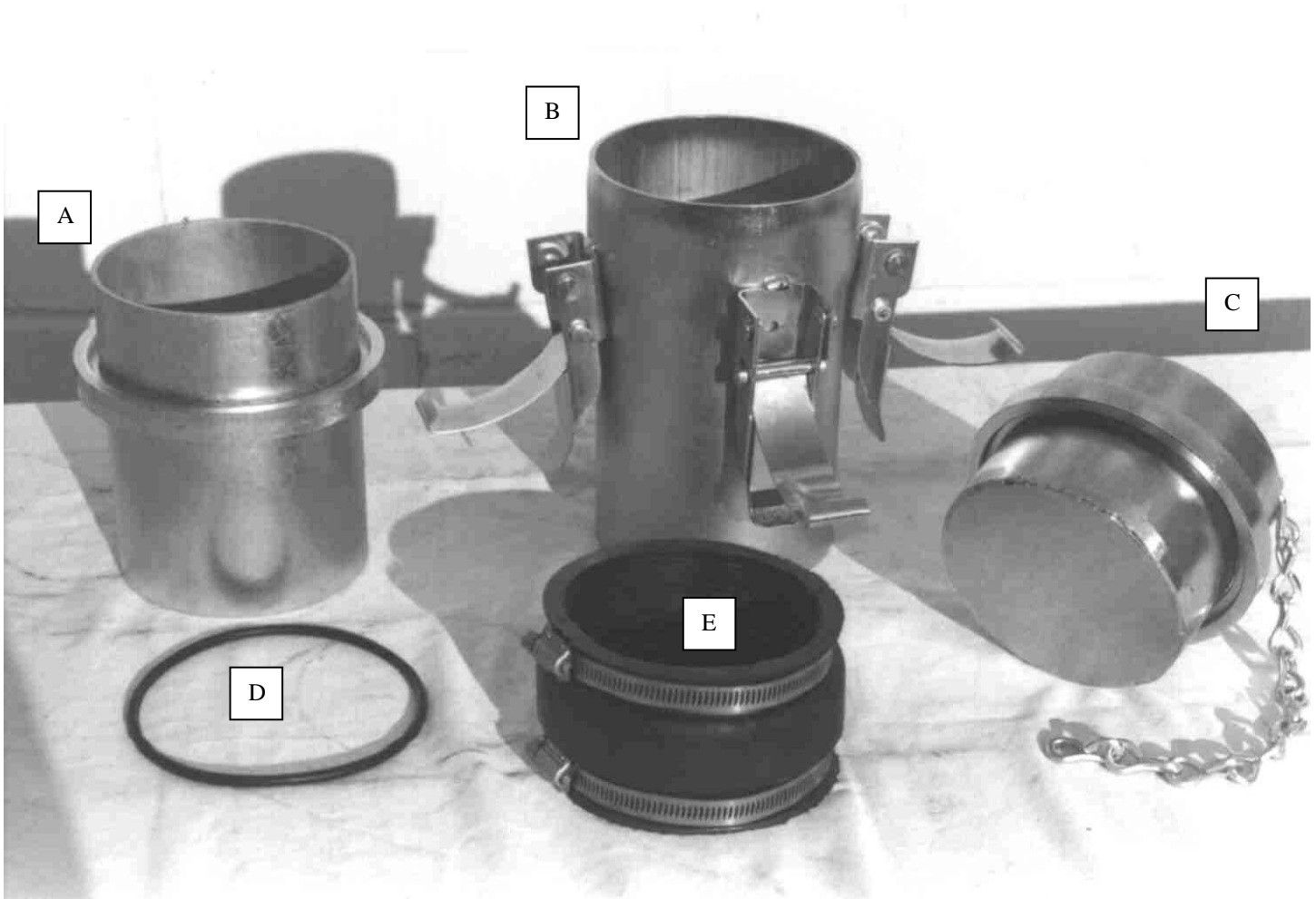
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L. COUPLINGS, CLAMPS, REDUCERS, AND WYES

COUPLINGS, CLAMPS, REDUCERS, & WYES (page 14)



- A. Coupling, Male Quick Disconnect
- B. Coupling, Female Quick Disconnect
- C. Coupling Plug
- D. O-Ring Seal For Quick Disconnect
- E. Rubber Coupling

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M. PNEUMATIC PARTS

Compressed air - pages 3-4



- A. Pneumatic Actuator, Spartan
- B. Piston Vibrator, Impacting
- C. Air Motor, Dust Collectors
- D. Diaphragm Valve, 1-1/2" Dust Collectors
- E. Air Cylinder – Butterfly/Clutch
- F. Air Cylinder, Variable Speed Throttles
- G. Diaphragm Valve, 3/4" – Baghouse
- H. 3/4" Valve Repair Kit
- I. 1-1/2" Valve Repair Kit

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N. SOLENOID VALVES



Solenoid valves – page 4

- A. Solenoid Valve Repair Kit
- B. Solenoid Valve
- C. C. Warning Light
- D. D. Butterfly Solenoid, 12 Volt
- E. Solenoid Valve, Old Style
- F. F. Differential Pressure Switch
- G. Solenoid Valve, New Style
- H. Vibrator Solenoid
- I. Proximity Switch

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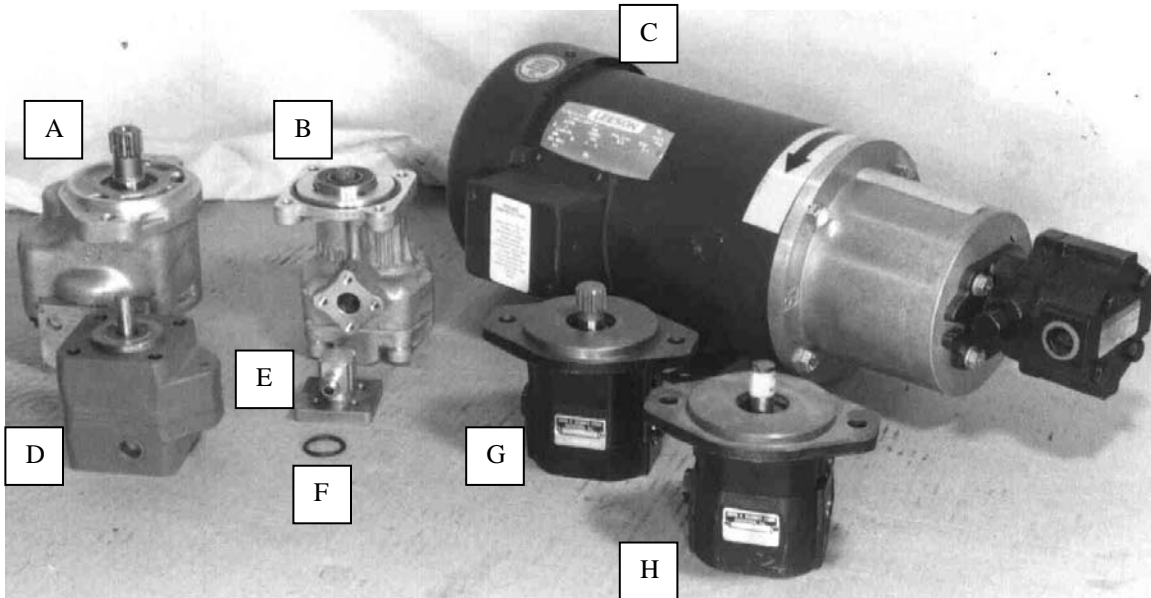
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O. HYDRAULIC PARTS



Hydraulic parts - page 8

- A. Hydraulic Pump, Gear Driven
- B. Hydraulic Pump, Klean Shot
- C. Hydraulic Pump Power Unit
- D. Hydraulic Pump, #D-4 (3/32" key
- E. Outlet Adapter Fitting, Reclaimer
- F. O-Ring, For Adapter
- G. Hydraulic Pump, Aux. Drive – TITAN
- H. Hydraulic Pump, Electric Units

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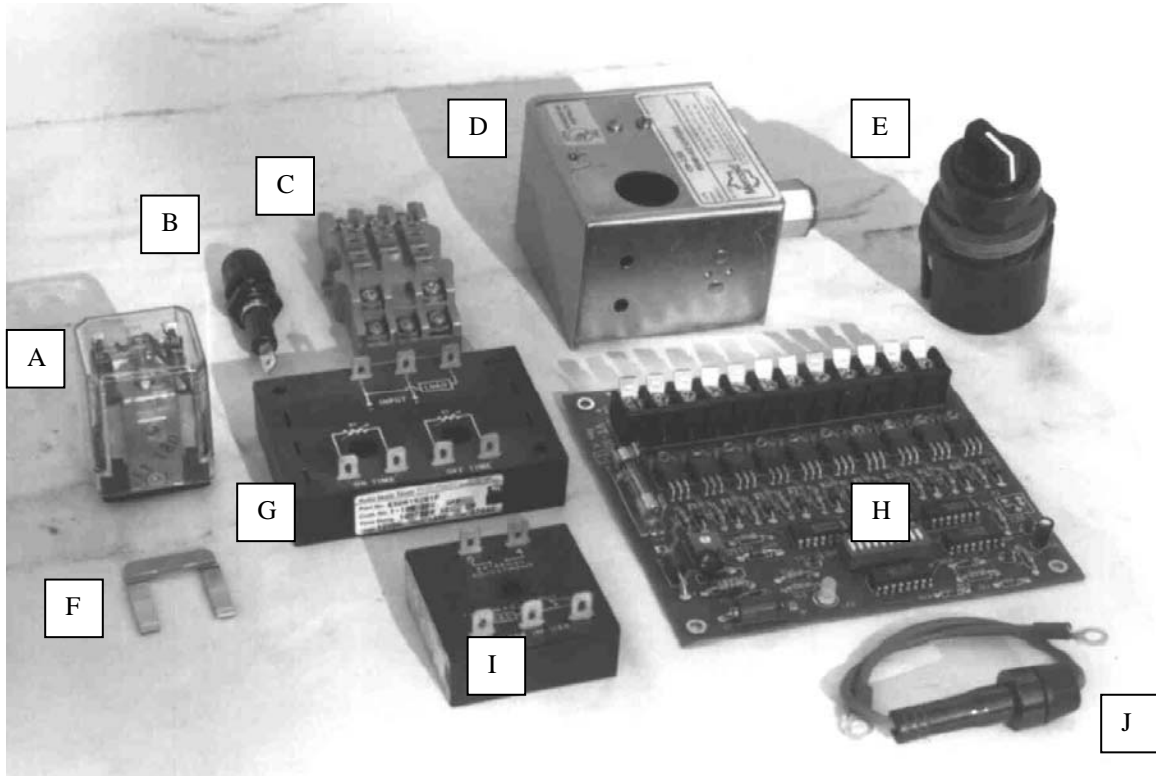
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P. ELECTRICAL PARTS

Electrical parts - pages 10 -11



- A. Relay, 12 Volt
- B. Fuse Holder, Panel Mount
- C. Relay Socket
- D. Pressure Switch
- E. Potentiometer, 1 Meg Ohm

- F. Hold Down Spring, Relay
- G. Dump Cycle Timer, Variable
- H. Baghouse Timer Board
- I. Timer, Interval
- J. Fuse Holder, In Line

USE ONLY FACTORY AUTHORIZED PARTS.

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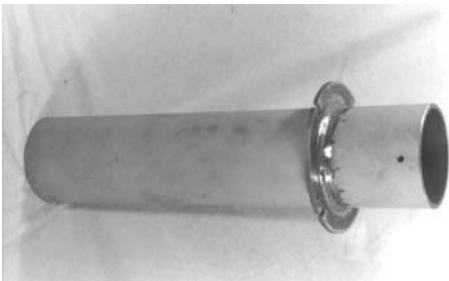
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Q. TUBE SHEET, INLET PIPE, & DUMP DOOR

Filter Bags, Cages: page 9



INLET PIPE (P.9)



DUMP DOOR (P.10)



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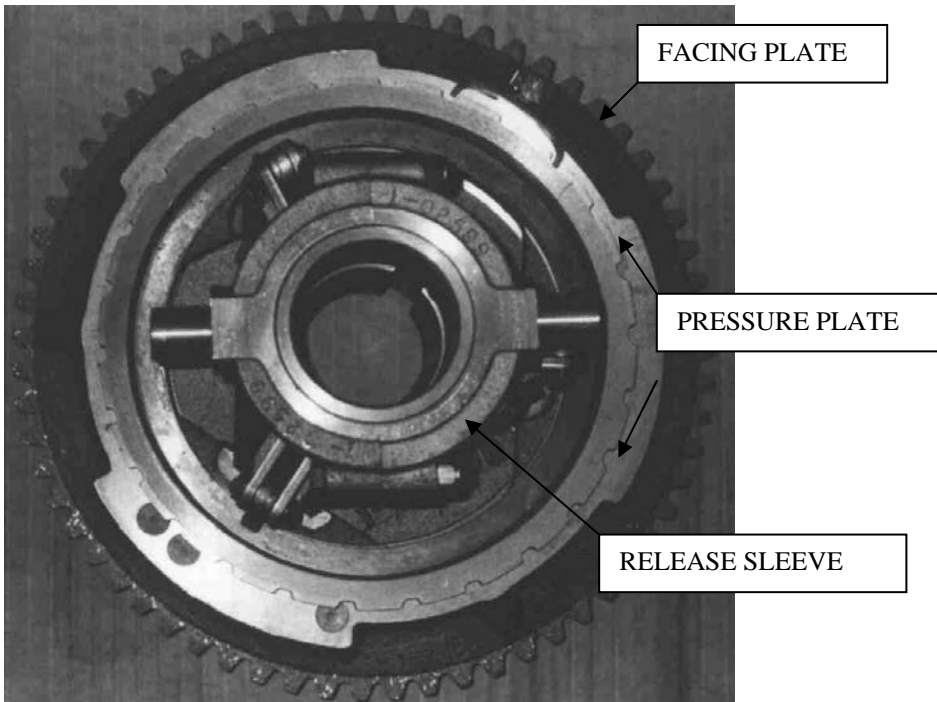
Fax: (414) 247 7110

Web Site: www.vector-vacuums.com

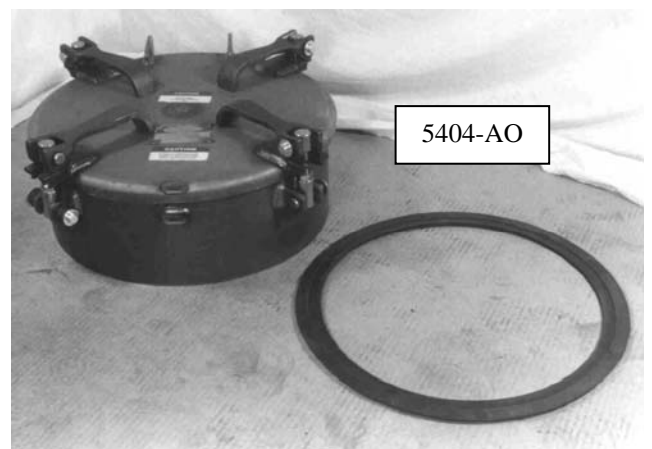
E-Mail: sales@vector-vacuums.com

R. CLUTCH PARTS & MANHOLE COVER

Clutch & Manhole cover – page 7



MANHOLE



USE ONLY FACTORY AUTHORIZED PARTS.

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